6. Apply International Compound #2® (or equivalent) to the threads and to the bolt head contact area (underside) of the remaining bolts. The bolt threads must be completely filled with International Compound #2® (or equivalent). Any excess must be wiped off. See Figure 1-247.

Figure 1-247  
Flywheel Bolt Preparation

NOTE:  
International Compound #2® or equivalent must never be used between two surfaces where maximum friction is desired, as between the crankshaft and the flywheel.
7. Install the bolts and torque them to 75 N·m (55 lb·ft).

8. Turn the bolts an additional 60 degrees, or flat on a six-point bolt. See Figure 1-248.

![Figure 1-248 Torque Turn Limits](image-url)